

XA - EVOLVE™ 200 PULSE MIG/TIG/STICK Welder

Key Features:

- Single/Double Pulse MIG
- 3-in-1 Multi-process
- 5" Touch Colour LCD
- Synergic Programs
- 4 Geared Wire Drive



SINGLE & DOUBLE PULSE MIG



SYNERGIC PROGRAMS



TOUCH LCD SCREEN



WIRELESS APP CONTROL



4 GEARED WIRE DRIVE

TECHNICAL DATA

SKU	XA-MIG200EP-K
PRIMARY INPUT VOLTAGE	240V Single Phase
SUPPLY PLUG	15 AMP
I _{eff} (A)	14.9
RATED OUTPUT	40A/16V-200A/24V
PROTECTION CLASS	IP23S
INSULATION CLASS	H
MINIMUM GENERATOR (kVA)	11.0
DINSE CONNECTOR	35/50
STANDARD	AS/NZ60974-1
WELDS	Mild Steel, Stainless Steel, Cast Iron, Silicon Bronze, Aluminium, Copper
WARRANTY (Years)	3

MIG SPECIFICATIONS

MIG WELDING CURRENT RANGE	40-200A
MIG DUTY CYCLE @ 40°C	15% @ 200A, 60% @ 101A, 100% @ 78A
MIG WIRE SIZE RANGE	0.6-1.2mm
MIG WIRE SPOOL SIZE	1kg / 5kg
MIG WELDING THICKNESS RANGE	1-10mm
DRIVE ROLLER SIZE	30/22

TIG SPECIFICATIONS

TIG FUNCTION TYPE	High-Frequency
TIG WELDING CURRENT RANGE	5-200A
TIG DUTY CYCLE @ 40°C	20% @ 200A, 60% @ 116A, 100% @ 90A
TIG WELDING THICKNESS RANGE	1-8mm

MMA (STICK) SPECIFICATIONS

MMA WELDING CURRENT RANGE	20-180A
MMA DUTY CYCLE @ 40°C	15% @ 180A, 60% @ 91A, 100% @ 70A
MMA ELECTRODE RANGE	2.5-4.0mm
MMA WELDING THICKNESS RANGE	2-12mm

SIZE & WEIGHT

DIMENSIONS (mm)	605x230x400mm
WEIGHT (kg)	17kg

MACHINE FEATURES

WIRE DRIVE	4 Geared
VRD	Yes
SYNERGIC PROGRAMS	Yes
BURNBACK ADJUSTMENT	Yes
THERMAL OVERLOAD PROTECTION	Yes