



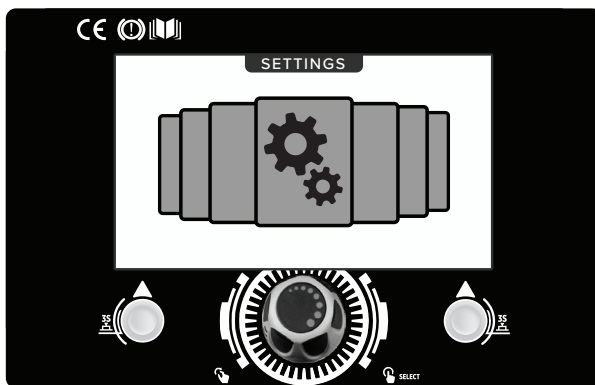
WIRELESS FOOT CONTROL CONNECTION GUIDE

FOR USE ON XA RAZORWELD MULTI 230 AC/DC ONLY
(SKU: XA-MIG230RZMTS)

SKU: XA-FRC-04

Start this process by ensuring both your machine and the foot control are powered on. You will find the power switch on the bottom of the foot control next to the battery tray.






RAZOR MULTI 230 AC/DC CONTROL PANEL



MAIN CONTROL KNOB

RIGHT PHYSICAL BUTTON

SETTINGS MENU

1.  **Turn** the main control knob from the home screen until you see the settings menu, then press the control knob to enter into the settings menu.
2.  **Press** the right physical button while in the General settings menu to enter into the Machine settings sub menu.
3.  **Turn** the main control knob to select the option for WIRELESS FOOT CONTROL. Press the knob twice to begin the pairing process.
4.  **Press** the foot control down to complete the pairing process.
5.  **Success** "Foot Control Connected" will appear on the screen. The foot control is now ready for use.

To disconnect, repeat step 3. Do not forget to turn the foot control off. If you are having difficulty connecting the foot control, please ensure the batteries have sufficient charge for usage and try again. If this does not fix the connection problem, power cycle both the foot control and the machine and attempt again. If you are still not able to connect the foot control, please contact Xcel-Arc service.

*****ENSURE remote mode is turned off while using wireless foot control. This setting is in the menu below WIRELESS FOOT CONTROL.**